







Mammalian Cell Cultivation using AerationCaps for Shake Flask Gas Supply

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Objective

Mammalian cell cultivation using shake flasks requires agitation in CO₂ enriched atmosphere for pH control [1, 2]. To perform cultivations in rather simple shakers, e.g. only temperature and shaking control, AerationCaps (Kühner AG) are an add-on device to supply and maintain a controlled gas atmosphere needed for mammalian cell culture. Therefore, the applicability of AerationCaps is investigated in this poster for mammalian cell culture processes.

Aeration setup

Kuhner AerationCap mounted on a shake flask is shown in Figure 1. The AerationCap has two luer-lock connectors to allow the gas supply. To prevent air from the surroundings entering into the flask, the AerationCap has a rubber sealing Gas out on the bottom. The caps can be easily installed on the shake flask and removed as needed, without any additional modifications to the flask. In conjunction with a controlled gas supply (i.e., FlowCon), the caps can be used to ensure the desired atmosphere flasks, the inside regardless of the incubator type.

To control the composition of the gas supply, Kühner AG offers FlowCon, a gas mixing device with up to four inputs and an adjustable output flow rate.

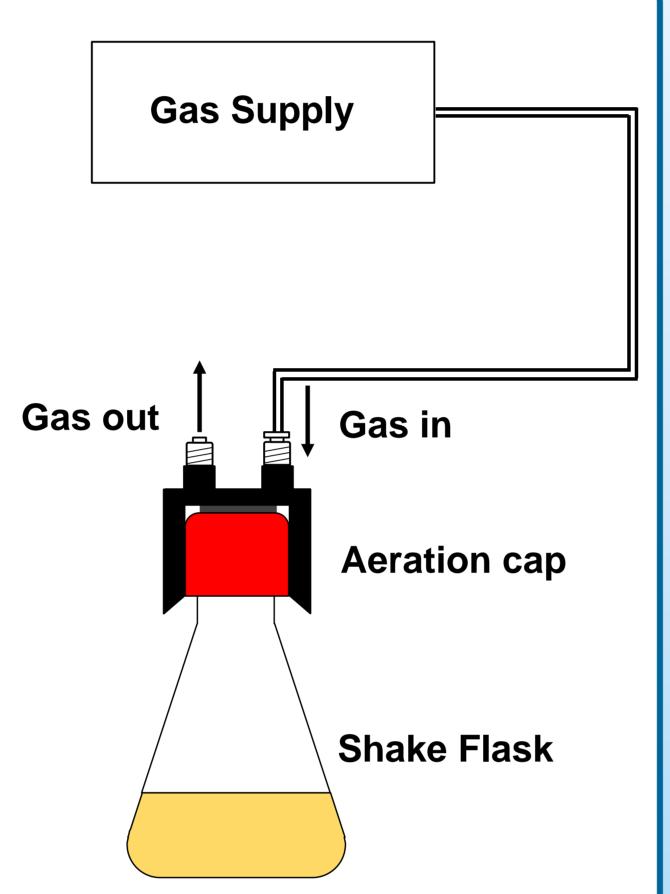
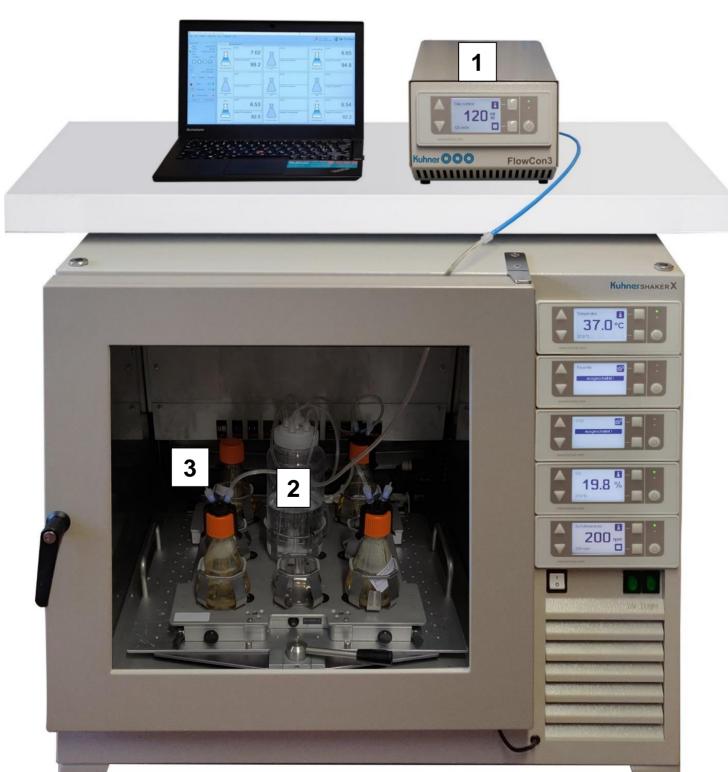


Figure 1 Schematic of shake flask with AerationCap connected to gas supply by luer-lock attachments

The output of the gas mixing-device can be equilibrated, humidified and divided between four flasks using the Kuhner GasDivider. An exemplary set-up of the aeration system is shown in Figure 2.



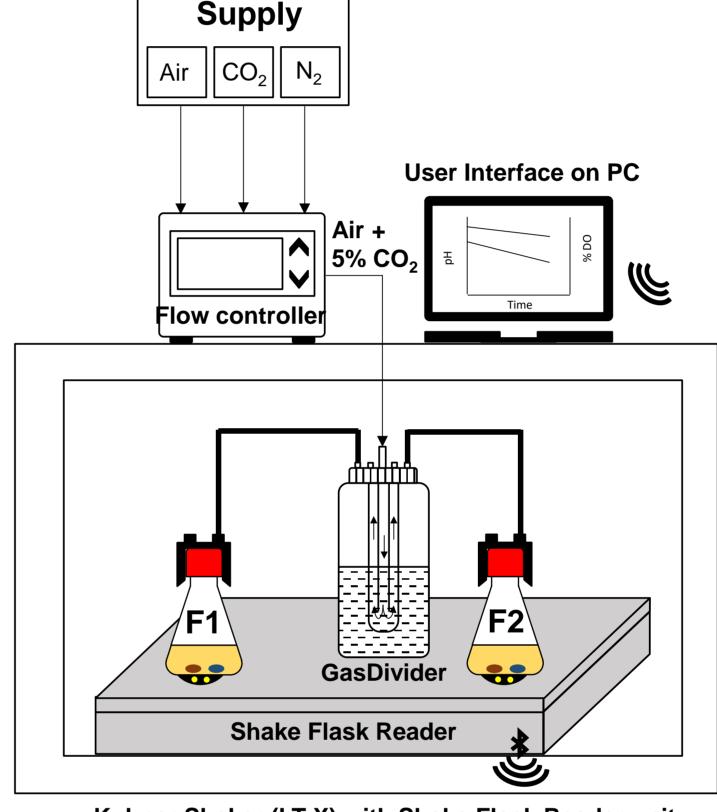
- 1. FlowCon
- 2. GasDivider
- 3. AerationCap

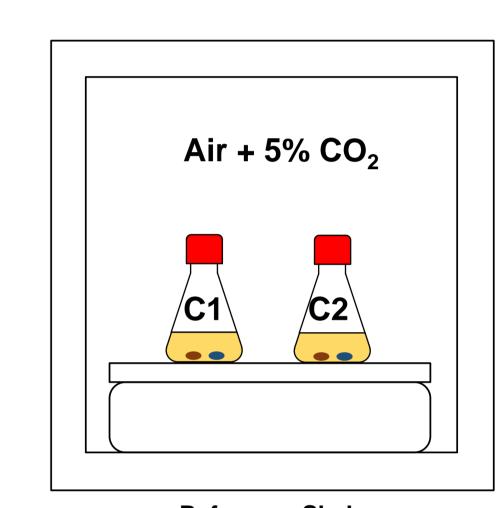
Figure 2 Setup with AerationCap, GasDivider and FlowCon

Case Study: pH buffering in cell culture

CHO DP-12 cells were cultivated using AerationCaps (n=2) and FlowCon (flow rate: 120 ml min⁻¹) to maintain 5% CO₂ for pH buffering and humidity control. No aeration or humidity control was adjusted using the incubator controls. Cells from the same preculture were cultivated in a reference incubator with 5% CO₂ control (n=2). The Shake Flask Reader (SFR, PreSens) was used with the LT-X shaker (Kuhner AG) for non-invasive, online monitoring of pH and dissolved oxygen (DO) in the shake flasks.

Comparison of cell growth using pH buffering through AerationCaps vs. pH buffering through incubator atmosphere





Kuhner Shaker (LT-X) with Shake Flask Reader unit

Reference Shaker

Figure 3 Cultivation of CHO DP-12 cells using aeration cap and FlowCon3 to maintain 5% CO₂ Flask volume: 80 ml, working volume: 40 ml, medium: TC-42 (Xell AG) with 6 mmol l⁻¹ glutamine

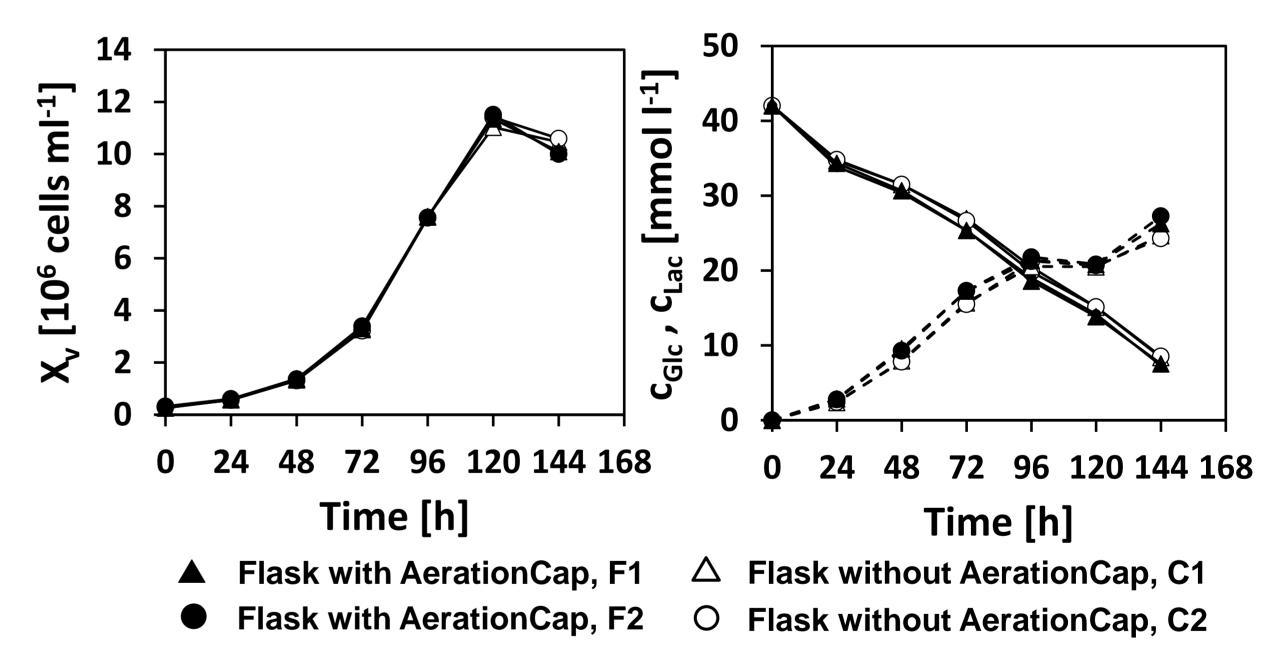


Figure 4 Experimental results of CHO DP-12 cultivations with and without AerationCaps; A: Cell growth, B: Glucose (solid line) and Lactate (dashed line) concentrations

✓ Using AerationCaps, **cell growth and metabolic activity are comparable** to the cell growth and metabolic activity at incubator atmosphere with 5% CO₂

Conclusion

FlowCon with AerationCaps can be used for controlled aeration of shake flasks and was successfully applied to pH buffering for cell culture

- ✓ Can be used in incubators without gas supply control as a simple add-on
- ✓ Comparable pH and DO maintained in the flasks with AerationCaps (seen in SFR data, not shown), proven to support cell growth similar to that in incubator-controlled gas supply

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[1] Möller et al. (2019) **DOI: 10.1007/s00449-019-02089-7**[2] Möller et al. (2020) **DOI: 10.1016/j.compchemeng.2019.106693**

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